HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: QUIK-GEL®

Revision Date: 19-Dec-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: QUIK-GEL®
Synonyms: None
Chemical Family: Mineral
Application: Viscosifier

Manufacturer/Supplier Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Bentonite	1302-78-9	60 - 100%	Not applicable	Not applicable
Crystalline silica, cristobalite	14464-46-1	0 - 1%	0.025 mg/m ³	1/2 x 10 mg/m ³ %SiO2 + 2
Crystalline silica, tridymite	15468-32-3	0 - 1%	0.05 mg/m ³	1/2 x <u>10 mg/m³</u> %SiO2 + 2
Crystalline silica, quartz	14808-60-7	1 - 5%	0.025 mg/m ³	10 mg/m ³ %SiO2 + 2

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

3. HAZARDS IDENTIFICATION

Hazard Overview CAUTION! - ACUTE HEALTH HAZARD

May cause eye and respiratory irritation.

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes

and get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):

Flash Point/Range (C):

Flash Point Method:

Autoignition Temperature (F):

Autoignition Temperature (C):

Flammability Limits in Air - Lower (%):

Flammability Limits in Air - Upper (%):

Not Determined

Not Determined

Not Determined

Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Not applicable.

Special Protective Equipment for Not applicable.

Fire-Fighters

NFPA Ratings: Health 0, Flammability 0, Reactivity 0

HMIS Ratings: Health 0*, Flammability 0, Physical Hazard 0, PPE: E

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

None known.

Procedure for Cleaning / Absorption

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. HANDLING AND STORAGE

Handling Precautions This product contains quartz, cristobalite, and/or tridymite which may become

airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty

conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149,

or equivalent respirator when using this product. Material is slippery when wet.

Storage Information Use good housekeeping in storage and work areas to prevent accumulation of dust.

Close container when not in use. Keep from excessive heat. Do not reuse empty

container. Product has a shelf life of 36 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Use approved industrial ventilation and local exhaust as required to maintain

exposures below applicable exposure limits listed in Section 2.

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the

selection and proper use of personal protective equipment should be determined by

an industrial hygienist or other qualified professional based on the specific

application of this product.

Respiratory ProtectionNot normally needed. But if significant exposures are possible then the following

respirator is recommended: Dust/mist respirator. (95%)

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be

laundered before reuse. Use precautionary measures to avoid creating dust when

removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

Solubility in Water (g/100ml):

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Powder

Color: Various
Odor: Mild earthy
pH: 8-10
Specific Gravity @ 20 C (Water=1): 2.6

Density @ 20 C (lbs./gallon): Not Determined Bulk Density @ 20 C (lbs/ft3): 47.6-72.1 **Boiling Point/Range (F):** Not Determined Not Determined **Boiling Point/Range (C):** Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Not Determined Vapor Density (Air=1): **Percent Volatiles:** Not Determined **Evaporation Rate (Butyl Acetate=1):** Not Determined

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Slightly soluble

9. PHYSICAL AND CHEMICAL PROPERTIES

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Hydrofluoric acid.

Hazardous Decomposition

Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or

cristobalite (1470 C).

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation Inhaled crystalline silica in the form of quartz or cristobalite from occupational

sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in

experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection

below).

Skin Contact May cause mechanical skin irritation.

Eye Contact May cause eye irritation.

Ingestion None known

bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Other Information

For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June

1997).

Genotoxicity: Not determined

Reproductive /

Developmental Toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: TLM96: 10000 ppm (Oncorhynchus mykiss)

Acute Crustaceans Toxicity: Not determined

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Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method If practical, recover and reclaim, recycle, or reuse by the guidelines of an approved

local reuse program. Should contaminated product become a waste, dispose of in a

licensed industrial landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

QUIK-GEL® Page 6 of 7 EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class D2A Very Toxic Materials

Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Section 7. Handling and Storage

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement This information is furnished without warranty, expressed or implied, as to accuracy

or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS